

ENGINE IDENTIFICATION

ISSUE: 3126-E

Reviva's 6 Cylinder Caterpillar diesel engines are available for many class 6-8 truck, bus, vocational, and industrial applications. Reviva's long block engines are available for years 1994 and up for the 3116, 3126, and C7 families. To determine correct part number and configurations available, please gather the following information from the engine data tag on the valve cover:

- **Engine Serial Number (Format 7AS OR WAX.....)**
- **Engine Arrangement Number (Format 108-5291)**
- **Engine Model Year**
- **Vehicle: Year, Make, Model**

CONFIGURATIONS:

- 3126: Long Block, Long Block Supreme, Complete Drop-In
- 3116: Long Block & Complete Drop In
- C7: Long Block, Long Block Supreme & Complete Drop In

ABOUT REVIVA'S CATERPILLAR ENGINES

- Reviva replaces 100% of pistons, rings, bearings, bushings, gaskets and seals.
- Reviva matched OEM requirements for piston type depending upon HP and application.
- All heads get new valves and are vacuum tested to ensure the quality of the valve job. All heads are pressure tested and upgraded to the latest style valve seal.
- Cylinder head seats replaced 100% new.
- Reviva grinds 100% of camshafts' lobes.
- All connecting rods are de-magnetized.
- Core plugs are 100% stainless steel to avoid corrosion.
- Blocks, heads and crankshafts are 100% magnaflux tested to avoid cracked components.
- Connecting rods have new bushings installed and both large and small end are remachined to OEM specifications.
- Crankshaft is checked for size, reground, if necessary, and micro-polished to OEM specifications.



Cat C7

LONG BLOCK INCLUDES:

- | | |
|-----------------------------|---------------|
| • Block | • Crankshaft |
| • Rods | • Valve train |
| • Piston assemblies | • Camshaft |
| • Cylinder Head | • Gasket set |
| • Gear housing & front seal | • Oil pump |
| • Oil cooler | |

LONG BLOCK SUPRME INCLUDES:

- Long Block Plus: Injectors

COMPLETE DROP-IN INCLUDES:

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|----------------------------|-----------------------|
| • Long Block Supreme Plus: | |
| • Intake Manifold | • Valve Cover |
| • Front Cover | • Water Pump & Pulley |
| • Damper | • Injectors |
| • Injection Pump & Lines | • Turbocharger |
| • Exhaust Manifolds | • Fuel Transfer Pump |

Electronic Complete Engines will also include:

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|--------------------------------|------------------------------|
| • Injection Pressure Sensor | • Coolant Temperature Sensor |
| • Boost Pressure Sensor | • Air Temperature Sensor |
| • Engine Timing & Speed Sensor | • Oil Pressure Sensor |
| | • Atmospheric Sensor |

Warranty Coverage

On-Road Drop-In configurations: 2yr/unlimited mile. 2nd yr. long block only.

On-Road Long Block configuraion: 1yr/unlimited miles.

Off-Road all configurations: 1yr/2,000 hours.

Some restrictions apply; see limited warranty details or call for more information.



Reviva and OE Equivalence



Reviva is a privately owned gas and diesel engine remanufacturer located in a 70,000 sq. ft. state-of-the-art facility in Minneapolis, Minnesota. Since 1945, Reviva has been remanufacturing engines and engine components for Original Equipment Manufacturers (OEMs), direct national fleet accounts, and state and local governments using the latest in remanufacturing processes and technologies. OEMs, including Ford, Freightliner, and Detroit Diesel, Perkins and Chrysler have relied on Reviva to remanufacture quality engines and components to distribute through their dealerships. OEMs also use Reviva engines and components as warranty replacement units. National fleet accounts, including UPS, Interstate Brands, Aramark, Unifirst, Sara Lee, and state and local governments also depend on Reviva to provide quality products that reduce operating costs and extend the life of their vehicles. Reviva has experienced rapid growth in this market segment because it offers the highest quality product at a fair price. Reviva stands behind being equal to or better than equivalent OEM products.

Employees

Our employees are our greatest asset. Reviva's employees have, on average, nine years engine remanufacturing experience and are among the highest skilled in the nation. Our employees are continuously trained and participate frequently in Kaizen (continuous improvement) events. They are also very skilled in the latest gas and diesel engine technology. Our employees participate in ASE certification tests which are offered twice a year.

Quality Control

Reviva ensures a quality product by following documented standard procedures including work sequence charts with specifications, standard work instructions and engineering change orders. Processes are continuously improved using 6-sigma and Kaizen methodologies to eliminate variation and prevent defects thereby ensuring the highest quality product available.

Components

Reviva sources components from companies that supply OEMs. If a supplier of a component can not be found that meets or exceeds the OEM specification, Reviva will source that component directly from the OEM.

Manufacturing Processes

Reviva is at the forefront in adapting the latest remanufacturing processes and techniques. Our manufacturing methods are based on lean manufacturing principals used in the Toyota production system. These principles focus on eliminating waste in the process to improve quality, reduce cost, reduce lead time and improve workplace safety. This philosophy combined with Reviva's use of many NC controlled machines including block line bore and cylinder boring, torque plate honing, block and head resurfacing, micro-polishing and balancing, the latest fuel system test benches, and computer controlled dyno testing, ensure that Reviva produces the highest possible quality product.

Configuration

Reviva builds most of its product into a Complete Drop-in configuration. The Drop-in includes intake and exhaust manifolds, high and low pressure fuel lines and other fuel system components, tin ware, many electronic sensors, and cooling system components. Every Complete Drop-in engine is dyno tested to ensure the engine meets OE specifications and that all systems are performing as required. Drop-in engines are 100% black-light checked for oil, water and fuel leaks. Engines are then drained of break-in oil and shipped, ready to be installed by the customer.



Warranty Coverage

On-Road Complete Drop-In configurations: 2yr/unlimited mileage.

2nd year long block coverage only.

Off-Road Complete Drop-In configurations: 1yr/2,000 hours.

Some restrictions apply, see limited warranty details or call for more information.