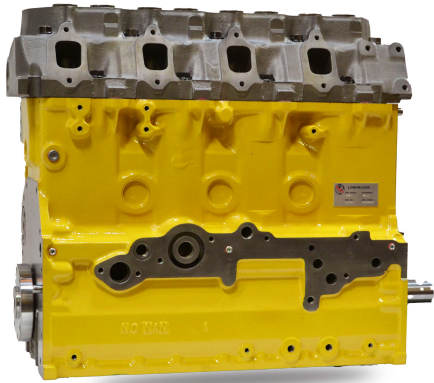


## Caterpillar® 3204 DI/PC Diesel Engines



Sample image

### BASIC LONG BLOCK INCLUDES:

- Block
- Crankshaft
- Camshaft
- Lifters
- Pistons
- Rods
- Head
- Rocker Assembly

### WARRANTY COVERAGE

Long Block configurations:  
1 year/unlimited mileage.

*Some restrictions apply; see limited warranty details or call for more information.*

### CORE RETURN CRITERIA

- Reviva ONLY requires an external visual core inspection.
- No hidden costs or crank rotation required.
- If there are visual holes or cracks in the block there will be a \$3,600 core charge back.
- Core charges are refunded within 48-hours after Reviva receives your core.

\*\*\*\* Round-trip freight prepaid within the Continental US\*\*\*\*

### APPLICATIONS

Reviva utilizes state of the art machines and machining methods to ensure quality. All components are magnafluxed, inspected and machined to OEM specifications.

Blocks are magnafluxed, sleeved back to standard bore size or bored .020" oversize, the deck is resurfaced and the align bore is honed to OEM specifications.

Cylinder heads are magnafluxed, pressure tested, and new valve guides and new valves are installed in every head and valve seats are machined to OEM specs then vacuum tested to ensure quality.

Crankshafts are magnafluxed, straightened if needed and polished or ground undersized.

Camshafts are magnafluxed, straightened if needed and polished.

Connecting rods are magnafluxed new rod bushing installed and machined to OEM specification.

All Reviva engines are assembled in the USA.

### TO PLACE AN ORDER

Before calling to request price and availability, please gather the following information:

- The original machine serial number
- The original engine serial number
- The original engine AR number

The AR and serial numbers are located on the valve cover.

**\*\*If this is a BOC order, core CANNOT have a hole.**

### QUALITY PROCESSES

Every engine is machined using state-of-the-art equipment and assembled using precise and repeatable methods. All engine production follows documented lean manufacturing processes and principles to create consistent quality and dependable outcomes.

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## Caterpillar Long Block Engine Core Evaluation

330C, 3114, 3116, 3204, 3304, 3306,  
3406E/C15/C15 Acert, 3406A,B,C/C9, C10/  
C12, 3176C, 3408/3408 HEUI, 3412/3412  
HEUI, D333C

### SECTION I: CUSTOMER INFORMATION

User/Installer \_\_\_\_\_ Date \_\_\_\_\_

Dealer/Distributor Contact \_\_\_\_\_ Phone #( ) \_\_\_\_\_

Engine Part Number \_\_\_\_\_ Serial Number \_\_\_\_\_

### SECTION II: NON TYPE FOR TYPE OR JUNKYARD CORE DEDUCTION

If returning a core of a type different than the engine being purchased (ie: different displacement or horsepower rating), junkyard or disassembled core that cannot be remanufactured, the deduction will be up to a full core deposit.

\$

### SECTION III: CORE DEDUCTIONS FOR LONG BLOCK-EXTERNAL INSPECTION

Reviva ONLY requires an external visual core inspection.

- No hidden costs or crank rotation required.
- If there are visual holes or cracks in the block there will be a 50% core charge back.

The following table represents the deductions for missing or damaged components. Missing miscellaneous fittings will be charged at cost. Oil and coolant must be drained. This list may be generic and subject to change. Please contact Reviva with any specific questions regarding core deductions.

1) ☐ Cracked Block or Visual hole in the block..... 50% core charge back

2) ☐ Original Engine Skid ..... \$100

**TOTAL EXTERNAL  
DEDUCTIONS**  
(add lines 1 through 2)

\$

### SECTION IV: NET CORE CREDIT

CORE DEPOSIT  
(Complete and  
Assembled)

—

DEDUCTIONS  
(Sum of Section  
II, III and IV)

=

NET  
CORE  
CREDIT

### SECTION V: AUTHORIZATION

Dealer/Distributor Signature \_\_\_\_\_ Date \_\_\_\_\_

Inspector Signature \_\_\_\_\_ Date \_\_\_\_\_

Inspector Phone #( ) \_\_\_\_\_