

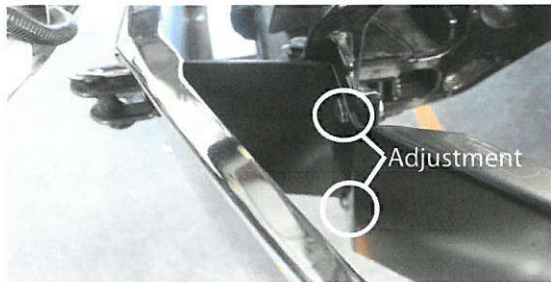
Peterbilt 579 - HZ Mounting Instructions



Remove factory bumper



Support bumper and bolt bracket to frame
(Do not fully tighten until all adjustments are made)



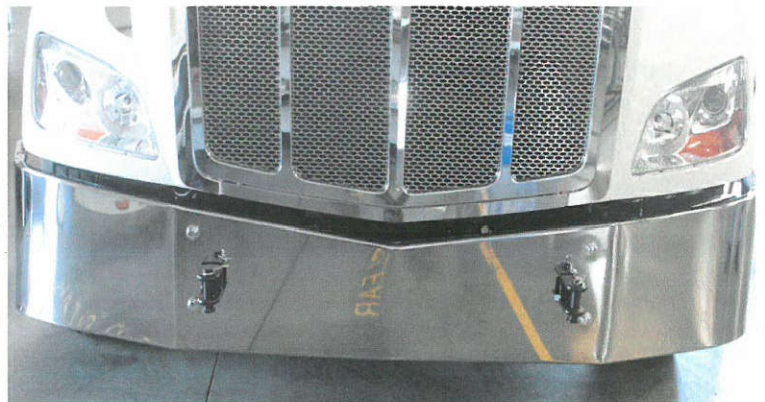
Step 7



Step 5



Side View



Mounting Steps

1. Remove Factory Bumper.
2. Remove VCP Brackets from New Bumper.
3. Bolt VCP brackets to frame (do not tighten).
4. Place bumper onto brackets (support bottom of bumper from ground during alignment)
5. Align holes with bracket at each ear(end) of bumper.
6. Align bolts through face of bumper and bracket, and tighten.
(using provided teflon washers and supplied bolts)
7. Adjust bumper up/down (bracket & frame are slotted for adjustment) to align tow pin holes and hood tilt clearance. Once desired adjustment is achieved, tighten bracket to frame.